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21.10.2016 HRUBÝ 

P.03-0032

LASER cutting tolerances				
NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified				
$\leq 30$	$30 < \leq 120$	$120 < \leq 400$	$400 < \leq 1000$	$1000 <$
$\pm 0,5$	$\pm 0,8$	$\pm 1,0$	$\pm 1,5$	$\pm 2,0$

Condition at time of delivery	
de-scaled / degree of purity	X
SA 2 1/2 acc. ISO 8501-1)	
without burrs acc. WN 11310	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
poling permissible	X
Indicate the required condition at time of delivery with an X.	

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Released

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